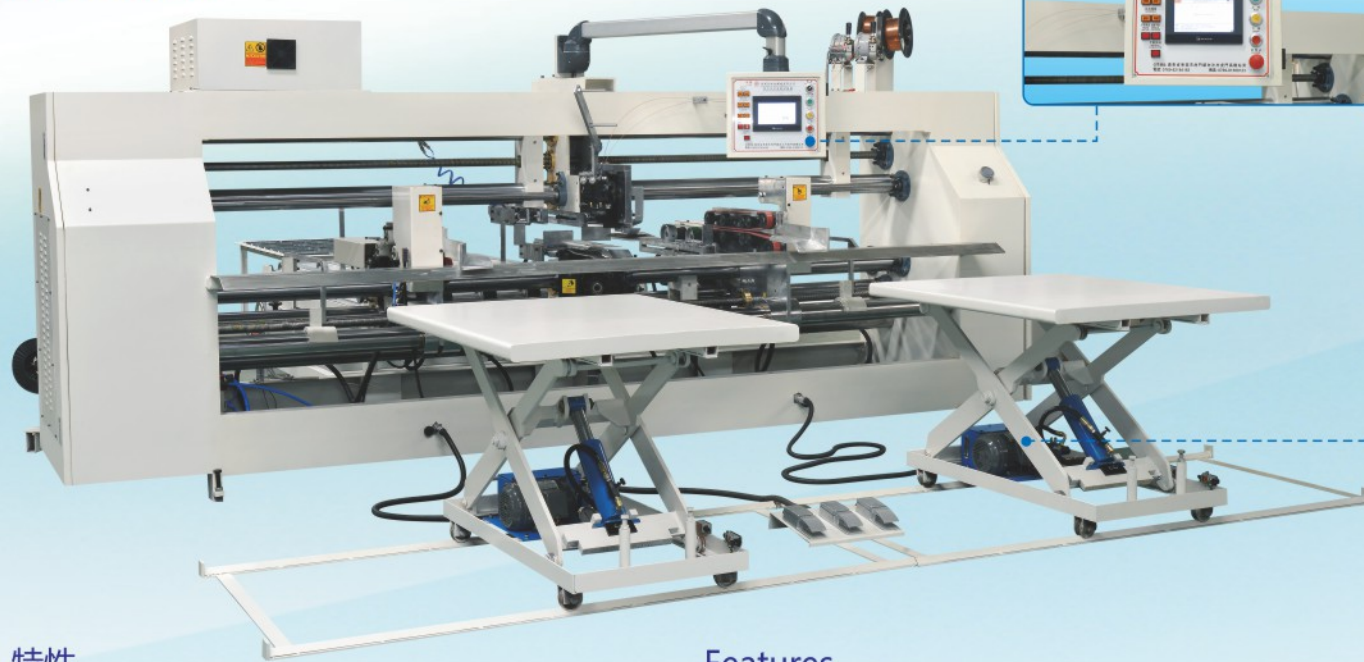




Twin Heads Semi Auto Stitcher(servo Motor)

双片式钉箱机 AXD-029

可移动触摸屏操作面板，操作方便，简单易懂，并节省修改参数时间。
Moving touch screen operation for easy understand, setting parameter just operate in front of worker.

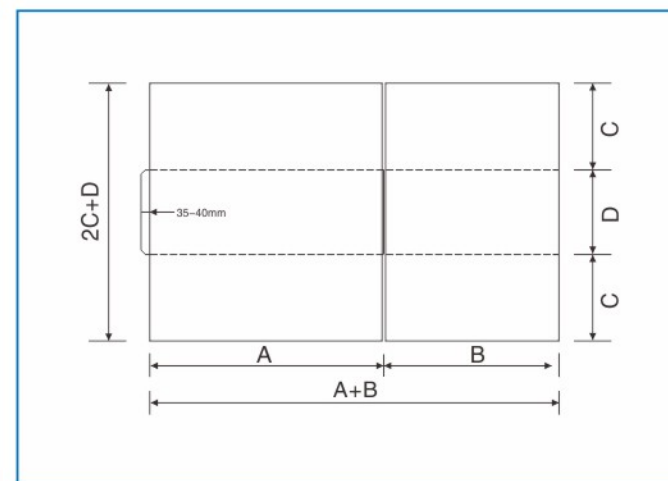
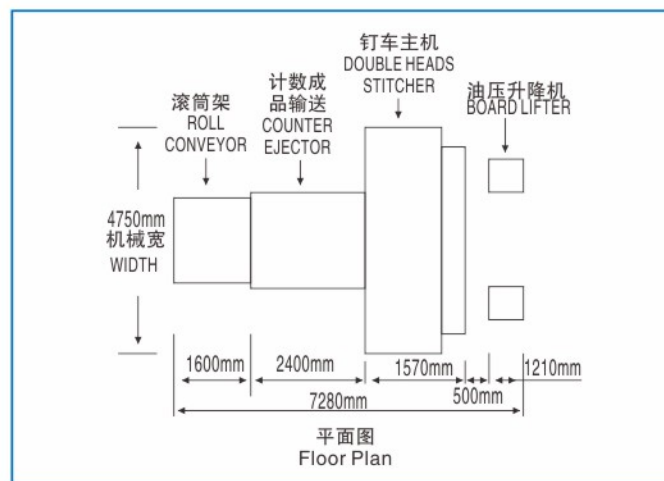


特性

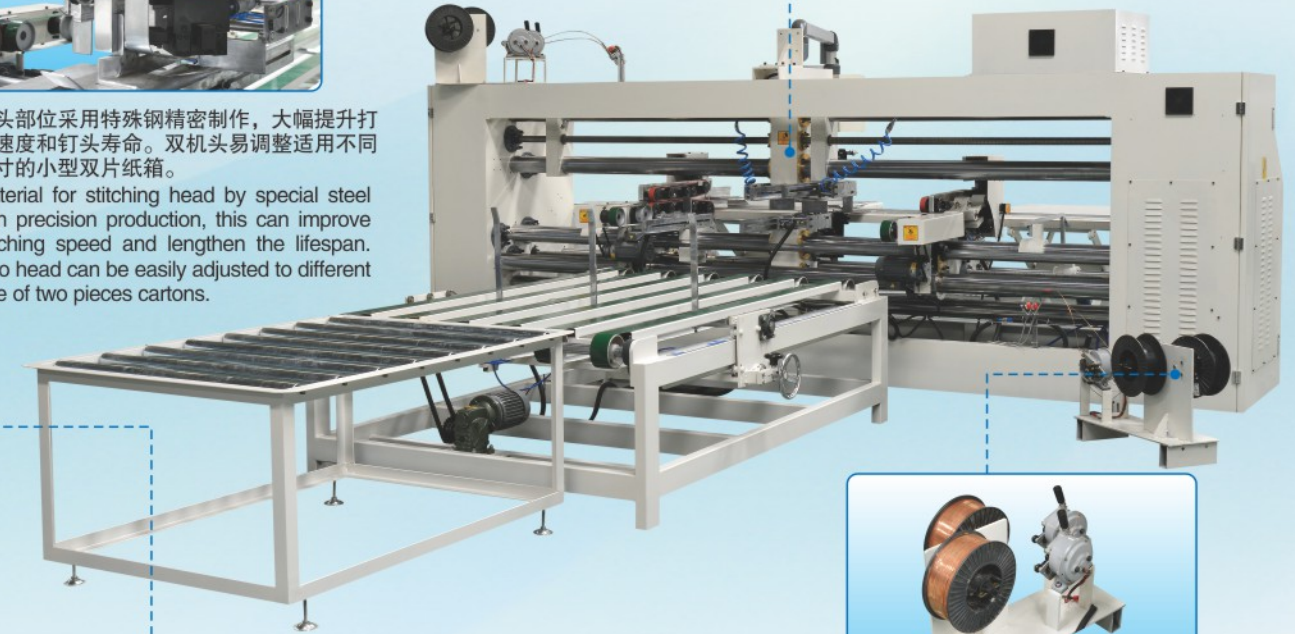
- 机械速度：500钉/分钟
- 钉距(小~大)：30~120MM
- 钉数：1~99钉
- 可钉单钉、双钉、加强钉“//” “////” “/////”
- 送纸部自动计数，成束送出捆绑
- 第一颗钉打钉位置25MM
- 最大开槽钉长度：600MM
- 适用钉线：
 - 1.8mm width × 0.7mm thick 2.0mm width × 0.7mm thick
- 尺寸采用全自动式控制，触摸屏显示及故障说明
- 适用于三五层大型纸箱，有底无盖也可钉

Features

- Max machine speed: 500 stitches/min.
- Stitching pitch: 30~120mm
- No. of stitch: 1~99
- Single stitching, double stitching and tie stitching are available. “//” “////” “/////”
- Automatic counter ejector stacks produces with setting sum and separates batch delivery.
- Min. 25mm for first stitch
- Maximum grooving nail length: 600mm
- Wire model: 1.8mm width × 0.7mm thick, or 2.0mm width × 0.7mm thick
- Hmi operate interface is conversational to set up, and error message offer easy way for operator to do trouble shooting.
- Suitable for 3 ply, 5 ply box, also for box without cover.



钉头部位采用特殊钢精密制作，大幅提升打钉速度和钉头寿命。双机头易调整适用不同尺寸的小型双片纸箱。
Material for stitching head by special steel with precision production, this can improve stitching speed and lengthen the lifespan. Two head can be easily adjusted to different size of two pieces cartons.



液压升降台方便放置大型双片纸箱。
Hydraulic lifting platform easily placed large two pieces cartons.



自动送线机专为20kg/卷的大线盘准备，送线顺畅不缠线，并大幅节约钉线更换时间，提高工作效率。
Automatic wire feeder option specially design for large wire coil (20kg), wire feed smoothly without tie up. This can reduce installing wiretimes and increase productivity

使用范围 Carton Applied Area

型号 Model	AXD-029A (2400型)	AXD-029B (2700型)	AXD-029C (3000型)	
最大纸张尺寸，即(A+B)	Max. Sheet Width	2400mm	2700mm	3000mm
最小纸张尺寸，即(A+B)	Min. Sheet Width	530mm	530mm	530mm
最大纸张长，即A	Max. sheet Length(i.e.:A)	2250mm	2550mm	2850mm
最小纸张长，即A	Min. sheet Length(i.e.:A)	350mm	350mm	350mm
最大纸张宽，即B	Max. sheet Width(i.e.:B)	1200mm	1350mm	1500mm
最小纸张宽，即B	Min. sheet Width(i.e.: B)	180mm	180mm	180mm
最小纸张高，即(C+D+C)	Min. sheet Length(i.e.: C+D+C)	400mm	400mm	400mm
钉距范围	Stitching Pitch	30~120mm	30~120mm	30~120mm
钉数	No. Of Stitch	1~99钉	1~99钉	1~99钉
机器速度	Stitching Speed	500钉/分	500钉/分	500钉/分
使用马力	Power Required	18HP	18HP	18HP
机器总长 (mm)	Machine Total Length	7280mm	7280mm	7280mm
机器总宽 (mm)	Machine Total Width	4150mm	4450mm	4750mm
机器总重 (kg)	Machine Weigh	5800kg	5900kg	6000kg

*超出以上尺寸范围可定制，如3300型、3600型、4000型；液晶电视箱和异性箱也需定制。
Beyond above dimensions can be customized, such as type of 3300, 3600, 4000;LCD TV boxes and special-shaped boxes also need to be customized.
*由于技术升级，港旭保留权利修改有关参数及功能，恕不另行通知！
Due to the technological upgrading, Gangxu reserves the right to modify the relevant parameters and functions, without prior notice.