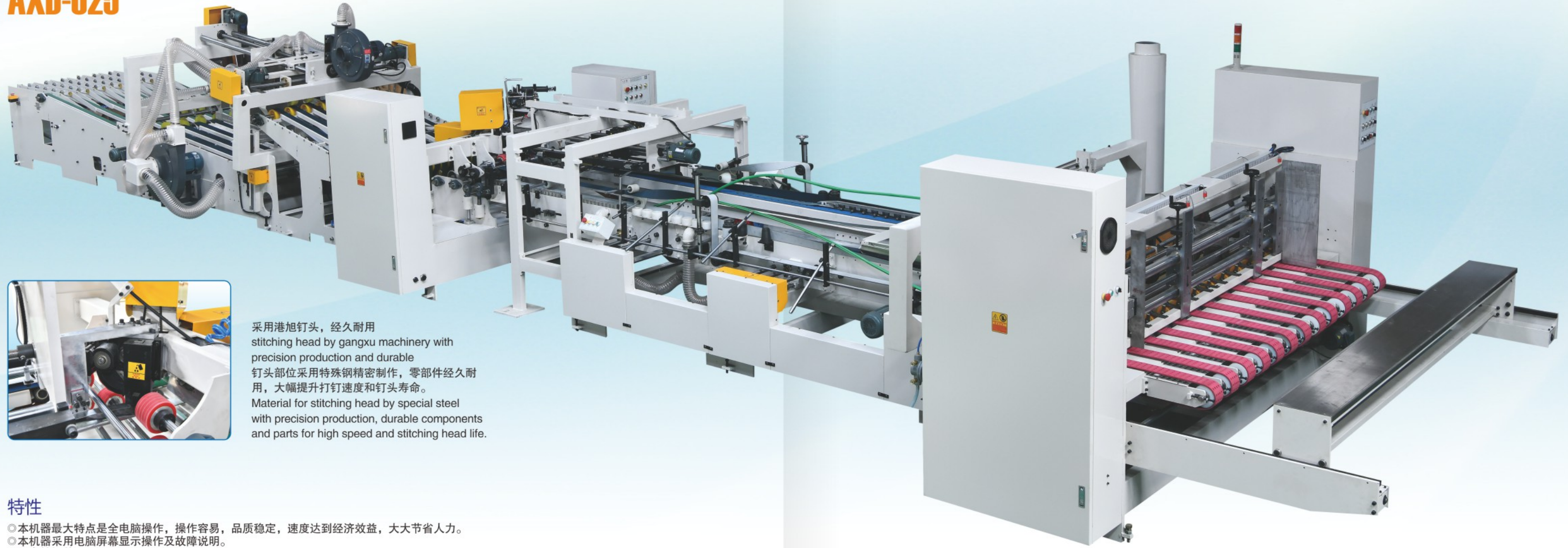




## Automatic Folder Stitcher

全自动钉箱机(升级版)

# AXD-025



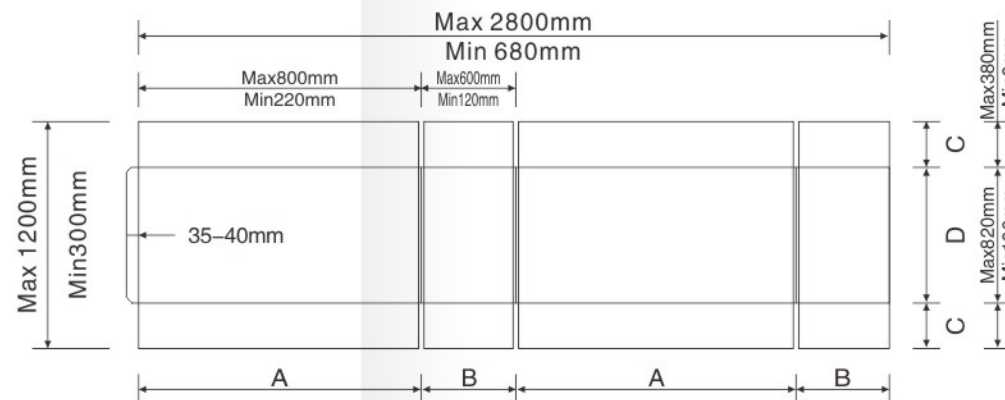
采用港旭钉头，经久耐用  
stitching head by gangxu machinery with  
precision production and durable  
钉头部位采用特殊钢精密制作，零部件经久耐  
用，大幅提升打钉速度和钉头寿命。  
Material for stitching head by special steel  
with precision production, durable components  
and parts for high speed and stitching head life.

### 特性

- 本机器最大特点是全电脑操作，操作容易，品质稳定，速度达到经济效益，大大节省人力。
- 本机器采用电脑屏幕显示操作及故障说明。
- 可存储订单。
- 3-5分钟内可完成换单设定，即可大量生产。
- 送纸部采用前缘皮带式送纸。
- 前缘送纸皮带每条可单独调整高低增长皮带使用寿命。
- 送纸时有侧拍装置可使送纸整齐顺利。
- 钉头采用伺服马达运作，钉距稳定又准确。
- 可钉单钉、双钉、加强钉，钉距30-120mm。
- 可钉三层或五层纸板。
- 计数部自动点数，成束送出捆绑。

### Features

- Fully computerized, easy operation, high quality, save labor cost.
- Touch screen with operation & error info.
- Can save order info.
- Can change the order with different carton size within 3 to 5 minutes.
- Feeding with belt type.
- Can set the height of each feeder belt separately to make its life longer.
- Side flap device to assure the feeding tidy & smooth.
- Stitching head with servo motor to assure the stable&precise stitching.
- Single stitching, double stitching, strength stitching, stitching pitch: 30-120mm.
- Suitable for single wall, double wall corrugated board.
- Automatic counter ejector stacks produces with setting sum and separates batch delivery.



AXD-025 纸箱尺寸示意图，其他尺寸可定制

### 使用范围 Carton Applied Area

型号 Model	AXD-025
最大尺寸(长+宽) × 2 Max(A+B) × 2	2800mm
最小尺寸(长+宽) × 2 Min(A+B) × 2	680mm
最大尺寸(高) Max(C+D+C)	1200mm
最小尺寸(高) Min(C+D+C)	300mm
给纸高度 Height of feeder	600mm
使用马力 Power	27kw

### 机械规格 Specification

型号 Model	AXD-025
机械长度 Length	15500mm
机械宽度 Width	3360mm
机械重量 Weight	11000KG
机械速度 Speed	500stitching/min
钉距(小-大mm) Stitching pitch	30-120mm
钉数 Number of stitching	1-99stitching



### Automatic Folder Stitcher

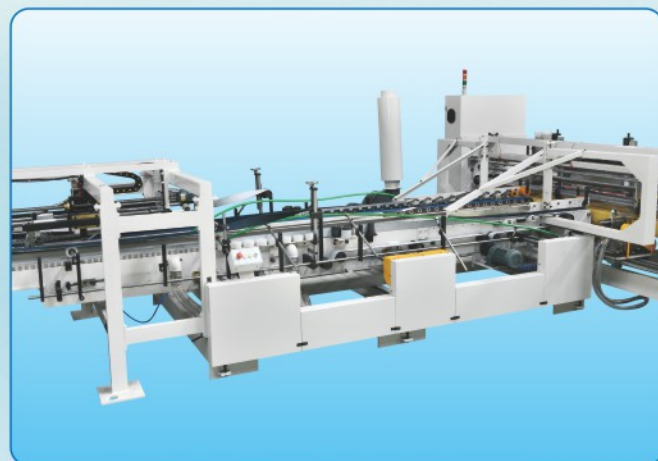
全自动钉箱机(升级版)

## AXD-025



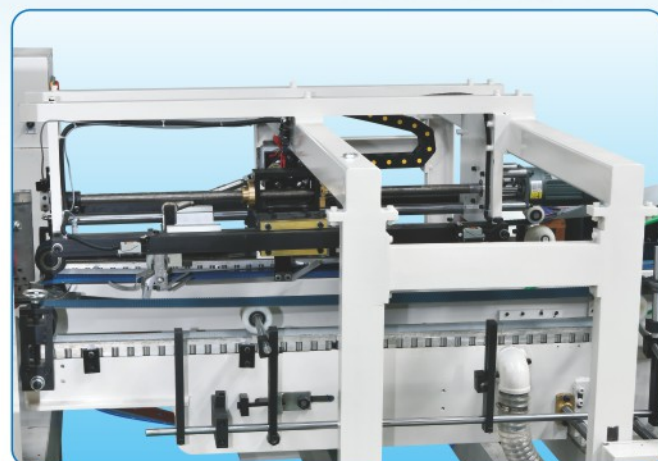
#### 送纸部 FEEDING UNIT

送纸部采前缘皮带式送纸  
Feeding with belt type  
送纸速度可调  
Feeding speed control  
纸箱尺寸自动调节  
Carton size adjust automatically



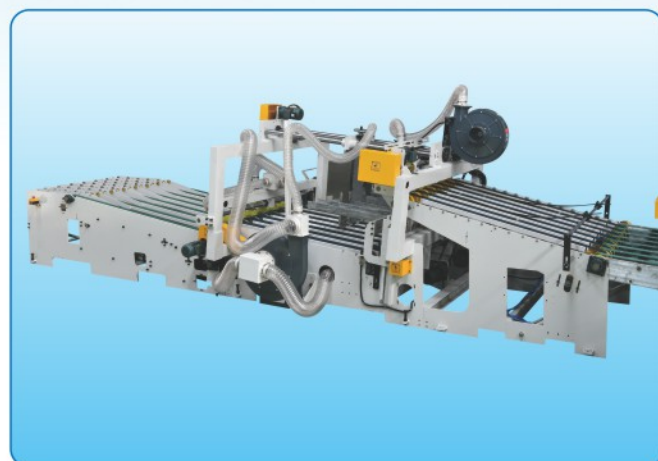
#### 折合部 FOLDING UNIT

采用吸风进纸  
Adopting a air suction fan  
折合速度可调  
Folding belt speed control  
优质折合传动皮带  
The sheets are conveyed and folded by high quality belt



#### 整形部 SQUARING UNIT

有挡板装置, 拍齐纸箱。  
baffle section, flap carton neatly.



#### 计数部 (选购) COUNTING UNIT (option)

皮带传输, 自动点数, 计数精准  
Belt conveyed, automatic counting and precise



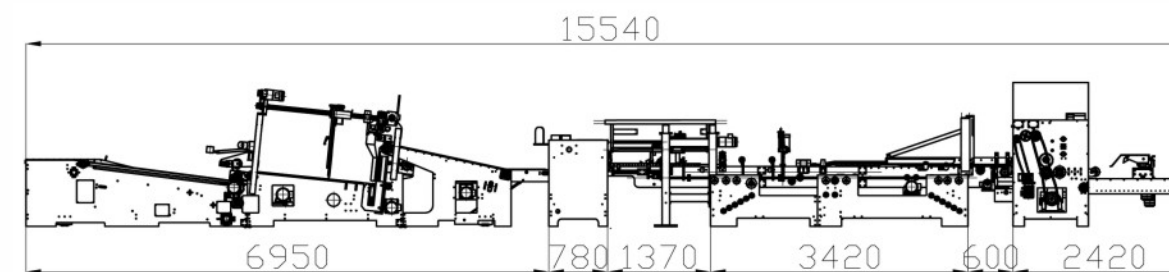
#### 翻箱部(选购) TURNING UNIT (Option)

钉好纸箱后, 进行翻箱处理  
After stitching, open and turnover the carton  
可搭配AXD-025、AXD-028、AXD-029A/B/C  
With AXD-025、AXD-028、AXD-029A/B/C

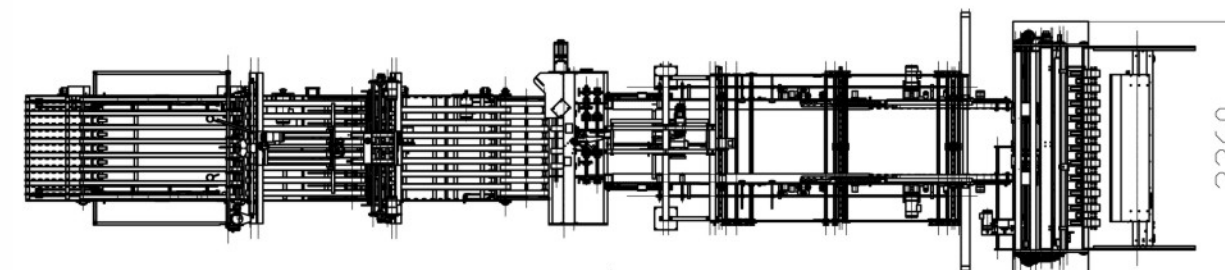


#### 连线(选购) Production line (Option)

可多台钉箱机, 做成连线配合打包机。  
More than two stitcher ,made of line with the packing machine



收纸部C 收纸部B 收纸部A 钉箱部 整形部 折纸部 送纸部



#### 机械占地图 Mechanical floor plan

机械占地图包含送纸部、折合部、整形部、钉箱部和计数部。  
Mechanical floor plan contains feeding、folding、squaring、stitching and counting unit.

由于技术升级, 港旭保留权利修改有关参数及功能, 恕不另行通知!  
Due to the technological upgrading, Gangxu reserves the right to modify the relevant parameters and functions, without prior notice.